run shall be at least 200 minutes and 5.70 dscm (200 dscf).

- (3) The measurement device of §60.265(b) shall be used to determine the average furnace power input (P) during each run.
- (4) Method 9 and the procedures in §60.11 shall be used to determine opacity.
- (5) The emission rate correction factor, integrated sampling procedure of Method 3B shall be used to determine the CO concentration. The sample shall be taken simultaneously with each particulate matter sample.
- (d) During the particulate matter run, the maximum open hood area (in hoods with segmented or otherwise moveable sides) under which the process is expected to be operated and remain in compliance with all standards shall be recorded. Any future operation of the hooding system with open areas in excess of the maximum is not permitted.
- (e) To comply with \$60.265 (d) or (f), the owner or operator shall use the monitoring devices in \$60.265 (c) or (e) to make the required measurements as determined during the performance test.

[54 FR 6671, Feb. 14, 1989; 54 FR 21344, May 17, 1989, as amended at 55 FR 5212, Feb. 14, 1990]

Subpart AA—Standards of Performance for Steel Plants: Electric Arc Furnaces Constructed After October 21, 1974, and On or Before August 17, 1983

§60.270 Applicability and designation of affected facility.

- (a) The provisions of this subpart are applicable to the following affected facilities in steel plants that produce carbon, alloy, or specialty steels: electric arc furnaces and dust-handling systems.
- (b) The provisions of this subpart apply to each affected facility identified in paragraph (a) of this section that commenced construction, modification, or reconstruction after October 21, 1974, and on or before August 17, 1983

[49 FR 43843, Oct. 31, 1984]

§60.271 Definitions.

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

- (a) Electric arc furnace (EAF) means a furnace that produces molten steel and heats the charge materials with electric arcs from carbon electrodes. Furnaces that continuously feed directreduced iron ore pellets as the primary source of iron are not affected facilities within the scope of this definition.
- (b) Dust-handling equipment means any equipment used to handle particulate matter collected by the control device and located at or near the control device for an EAF subject to this subnart
- (c) Control device means the air pollution control equipment used to remove particulate matter generated by an EAF(s) from the effluent gas stream.
- (d) Capture system means the equipment (including ducts, hoods, fans, dampers, etc.) used to capture or transport particulate matter generated by an EAF to the air pollution control device.
- (e) *Charge* means the addition of iron and steel scrap or other materials into the top of an electric arc furnace.
- (f) Charging period means the time period commencing at the moment an EAF starts to open and ending either three minutes after the EAF roof is returned to its closed position or six minutes after commencement of opening of the roof, whichever is longer.
- (g) Tap means the pouring of molten steel from an EAF.
- (h) Tapping period means the time period commencing at the moment an EAF begins to tilt to pour and ending either three minutes after an EAF returns to an upright position or six minutes after commencing to tilt, whichever is longer.
- (i) Meltdown and refining means that phase of the steel production cycle when charge material is melted and undesirable elements are removed from the metal.
- (j) Meltdown and refining period means the time period commencing at the termination of the initial charging period and ending at the initiation of the tapping period, excluding any intermediate charging periods.

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- (k) Shop opacity means the arithmetic average of 24 or more opacity observations of emissions from the shop taken in accordance with Method 9 of appendix A of this part for the applicable time periods.
- (l) *Heat time* means the period commencing when scrap is charged to an empty EAF and terminating when the EAF tap is completed.

(m) *Shop* means the building which houses one or more EAF's.

(n) *Direct shell evacuation system* means any system that maintains a negative pressure within the EAF above the slag or metal and ducts these emissions to the control device.

[40 FR 43852, Sept. 23, 1975, as amended at 49 FR 43843, Oct. 31, 1984]

§60.272 Standard for particulate mat-

- (a) On and after the date on which the performance test required to be conducted by §60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from an electric arc furnace any gases which:
- (1) Exit from a control device and contain particulate matter in excess of 12 mg/dscm (0.0052 gr/dscf).
- (2) Exit from a control device and exhibit three percent opacity or greater.
- (3) Exit from a shop and, due solely to operations of any EAF(s), exhibit 6 percent opacity or greater except:
- (i) Shop opacity less than 20 percent may occur during charging periods.

(ii) Shop opacity less than 40 percent may occur during tapping periods.

- (iii) Opacity standards under paragraph (a)(3) of this section shall apply only during periods when pressures and either control system fan motor amperes and damper positions or flow rates are being established under §60.274(c) and (g).
- (iv) Where the capture system is operated such that the roof of the shop is closed during the charge and the tap, and emissions to the atmosphere are prevented until the roof is opened after completion of the charge or tap, the shop opacity standards under paragraph (a)(3) of this section shall apply when the roof is opened and shall continue to apply for the length of time

defined by the charging and/or tapping periods.

(b) On and after the date on which the performance test required to be conducted by §60.8 is completed, no owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from dust-handling equipment any gases which exhibit 10 percent opacity or greater.

[40 FR 43852, Sept. 23, 1975, as amended at 49 FR 43843, Oct. 31, 1984]

§60.273 Emission monitoring.

- (a) A continuous monitoring system for the measurement of the opacity of emissions discharged into the atmosphere from the control device(s) shall be installed, calibrated, maintained, and operated by the owner or operator subject to the provisions of this subpart.
- (b) For the purpose of reports under \$60.7(c), periods of excess emissions that shall be reported are defined as all six-minute periods during which the average opacity is three percent or greater.
- (c) A continuous monitoring system is not required on any modular, multiple-stack, negative-pressure or positive-pressure fabric filter if observations of the opacity of the visible emissions from the control device are performed by a certified visible emission observer as follows: Visible emission observations shall be conducted at least once per day when the furnace is operating in the melting and refining period. These observations shall be taken in accordance with Method 9, and, for at least three 6-minute periods, the opacity shall be recorded for any point(s) where visible emissions are observed. Where it is possible to determine that a number of visible emission sites relate to only one incident of the visible emission, only one set of three 6-minute observations will be required. In this case, Method 9 observations must be made for the site of highest opacity that directly relates to the cause (or location) of visible emissions observed during a single incident. Records shall be maintained of any 6minute average that is in excess of the